

# CERTIFICATE

Management system as per  
**DIN EN ISO 14001 : 2015**

In accordance with TÜV NORD CERT procedures, it is hereby certified that

**Siegener Werkzeug- und Härtetechnik GmbH**  
Kolbeweg 7  
57074 Siegen  
Germany



with the site  
Plasma Technik Siegen GmbH, In der Hellenbach 8, 57074 Siegen, Germany

applies a management system in line with the above standard for the following scope

## Component and respectively material specific heat-treatment procedures

- |  |  |  |
|--|--|--|
| - hardening and tempering in vacuum,<br>protective gas and salt bath | - nitriding in gas                         | - offering workshops and<br>training courses |
| - case hardening, carbonitriding                                     | - nitrocarburizing in gas and<br>salt bath | - technical advice                           |
| - vacuum soldering   | - oxidation                                | - pick-up and delivery<br>service            |
| - annealing  | - Tenifer-/QPQ-treatment                   | - CNC-machining                              |
| - deep-freezing  |  |  |
| - special heat-treatments  |  |  |

Certificate Registration No. 04 104 960088  
Audit Report No. 3518 9561

Valid from 2017-05-04  
Valid until 2020-05-03  
Initial certification 2017

  
Certification Body  
at TÜV NORD CERT GmbH

Essen, 2017-05-04

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

[www.tuev-nord-cert.com](http://www.tuev-nord-cert.com)

