

# CERTIFICATE

Management system as per  
**DIN EN ISO 9001 : 2015**

In accordance with TÜV NORD CERT procedures, it is hereby certified that

**Siegener Werkzeug- und Härtetechnik GmbH**  
Kolbeweg 7  
57074 Siegen  
Germany



with the site  
Plasma Technik Siegen GmbH, In der Hellenbach 8, 57074 Siegen, Germany

applies a management system in line with the above standard for the following scope

## Component and respectively material specific heat-treatment procedures

- hardening and tempering in vacuum, protective gas and salt bath
- case hardening, carbonitriding
- vacuum soldering
- annealing
- deep-freezing
- special heat-treatments
- nitriding in gas
- nitrocarburizing in gas and salt bath
- oxidation
- Tenifer-/QPQ-treatment
- offering workshops and training courses
- technical advice
- pick-up and delivery service
- CNC-machining

Certificate Registration No. 04 100 960088  
Audit Report No. 3520 8854

Valid from 2017-12-17  
Valid until 2020-12-16

  
Certification Body  
at TÜV NORD CERT GmbH

Essen, 2017-11-30

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

[www.tuev-nord-cert.com](http://www.tuev-nord-cert.com)

